



**The Timken Company**

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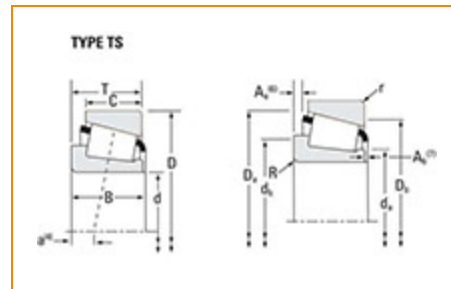
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## Timken Part Number X32220 - Y32220, Tapered Roller Bearings - TS (Tapered Single) Metric

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.



[Specifications](#) | [Dimensions](#) | [Abutment and Fillet Dimensions](#) | [Basic Load Ratings](#) | [Factors](#)

### Specifications

Series	32220
Cone Part Number	X32220
Cup Part Number	Y32220
Design Units	METRIC
Bearing Weight	4.9 Kg 10.8 lb
Cage Type	Stamped Steel

### Dimensions

d - Bore	100 mm 3.937 in
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<b>D - Cup Outer Diameter</b>	180 mm 7.0866 in
<b>B - Cone Width</b>	46.000 mm 1.8110 in
<b>C - Cup Width</b>	39 mm 1.5354 in
<b>T - Bearing Width</b>	49.000 mm 1.9291 in

## Abutment and Fillet Dimensions

<b>R - Cone Backface "To Clear" Radius<sup>1</sup></b>	3.050 mm 0.12 in
<b>r - Cup Backface "To Clear" Radius<sup>2</sup></b>	2.54 mm 0.1 in
<b>da - Cone Frontface Backing Diameter</b>	112.01 mm 4.41 in
<b>db - Cone Backface Backing Diameter</b>	117.09 mm 4.61 in
<b>Da - Cup Frontface Backing Diameter</b>	170.90 mm 6.73 in
<b>Db - Cup Backface Backing Diameter</b>	163.07 mm 6.42 in
<b>Ab - Cage-Cone Frontface Clearance</b>	4.1 mm 0.16 in
<b>Aa - Cage-Cone Backface Clearance</b>	5.1 mm 0.2 in
<b>a - Effective Center Location<sup>3</sup></b>	-7.1 mm -0.28 in

## Basic Load Ratings

<b>C90 - Dynamic Radial Rating (90 million revolutions)<sup>4</sup></b>	95300 N 21400 lbf
<b>C1 - Dynamic Radial Rating (1 million revolutions)<sup>5</sup></b>	368000 N 82700 lbf
<b>C0 - Static Radial Rating</b>	478000 N 107000 lbf
<b>C<sub>a90</sub> - Dynamic Thrust Rating (90 million revolutions)<sup>6</sup></b>	68600 N 15400 lbf

## Factors

<b>K - Factor<sup>7</sup></b>	1.39
<b>e - ISO Factor<sup>8</sup></b>	0.42
<b>Y - ISO Factor<sup>9</sup></b>	1.43
<b>G1 - Heat Generation Factor (Roller-Raceway)</b>	198.1
<b>G2 - Heat Generation Factor (Rib-Roller End)</b>	39.4
<b>C<sub>g</sub> - Geometry Factor<sup>10</sup></b>	0.105

<sup>1</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>2</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>3</sup> Negative value indicates effective center inside cone backface.

<sup>4</sup> Based on  $90 \times 10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values.

<sup>5</sup> Based on  $1 \times 10^6$  revolutions  $L_{10}$  life, for the ISO life calculation method.

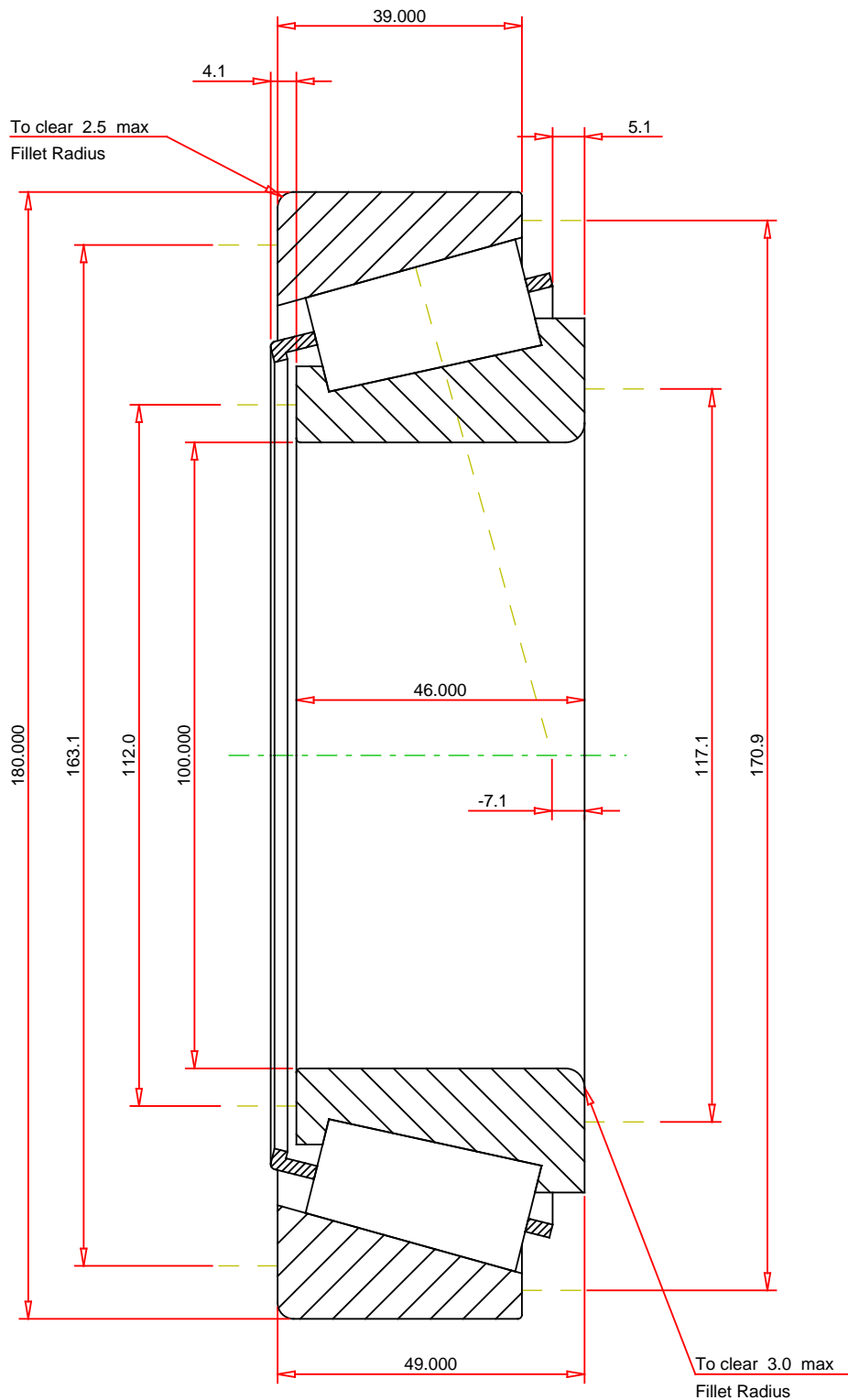
<sup>6</sup> Based on  $90 \times 10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

<sup>7</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>8</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>9</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>10</sup> Geometry constant for Lubrication Life Adjustment Factor a3l.



METRIC UNITS

ISO Factor - e	0.42
ISO Factor - Y	1.43
Bearing Weight	4.9 kg
Number of Rollers Per Row	19
Effective Center Location	-7.1 mm

**TIMKEN**®

**THE TIMKEN COMPANY**  
NORTH CANTON, OHIO USA

**X32220 - Y32220**  
TS BEARING ASSEMBLY

K Factor	1.39
Dynamic Radial Rating - C90	95300 N
Dynamic Thrust Rating - Ca90	68600 N
Static Radial Rating - C0	478000 N
Dynamic Radial Rating - C1	368000 N

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

**FOR DISCUSSION ONLY**